

PROCESSING PROPERTIES	DATA
Mixing ratio of Comp. A to Comp. B	1 : 1 by volume
Dry film thickness range [mm] For project specific DFT recommendations consult with manufacturer	Steel Minimum: 1 Maximum: indefinite Concrete Minimum: 2 Maximum: indefinite
Recommended thickness [mm]	Minimum: 1 Maximum: unlimited
Tack Free-Time at 20°C [sec.]	10 - 20
Over coat cycle [h]	0 – 12 (without any pre-treatment)
Curing/loading after [h]	Walk able: 1 Mechanical: 2 Chemical: 12 - 24
Temperature range for application (ambient) [°C]	-10 - +50° C
Temperature range for application (substrate) [°C]	-10 - +50° C
Material Temperature (Preconditioning) [°C]	25 -30°C
Material Temperature (Spraying) [°C]	65 -75°C
Maximal relative air humidity for application [%]	98%
Pay attention to the dew point limit	Substrate should be 3°C greater than DP (dew point)